

Sodecron Rubine XF-2G

A deep red disperse dye, that exhibits good sublimation and excellent wash fastness. Suitable for producing deep red and maroon shades and as tri-chromatic component in combination with Yellow Brown XF and Navy XF.

Suitability / Application:

Substrate:

Fiber / Yarn	-	●
Sewing threads	-	●
Piece dyeing	-	●
Micro fibers / fabric	-	●
P/C Blends - Exhaust, 2 bath	-	●
P/C Blends - Continuous	-	●
P/Elastane Blends	-	●
P/W Blends	-	○

Process:

Exhaust dyeing:

Low temperature with carrier	-	○
HT, 130°C	-	●
HT, Alkaline dyeing	-	○

Continuous dyeing

	-	●
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Printing

	-	●
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Development method in printing:

Pressure Steaming	-	●
HT Loop Steaming	-	●

Discharge printing

	-	■
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Exhaust Dyeing

0.375%



0.75% (1/1 SD)



1.50%



(Dyeing at 130°C for 45 min on polyester fabric at pH 4 adjusted with Levocol 4398)

General properties:

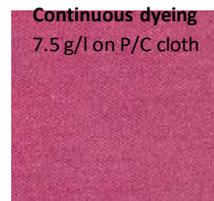
C.T.Z.:	-	110 - 130°C
Leveling at 130°C:	-	Moderate

Migration:	-	Moderate
Recommended pH with buffer system :	-	4.0
Recommended auxiliary:	-	Levocol OA, 3 - 4 g/l
Dischargeability:(Zinc sulfoxylate formaldehyde)	-	Good
Sensitivity to metal (Fe)	-	Low
Stripping method	-	Reductive
Saturation value in HTHP exhaust dyeing	-	3.50%

(On 80D/36F polyester knit fabric)

Continuous dyeing

7.5 g/l on P/C cloth



(67/33 Blend)

Shade change under artificial light:

D 65	Inc A	F 11 (TL 84)	F02 (CWF)	UL 35
Control	YY	G	GG	G

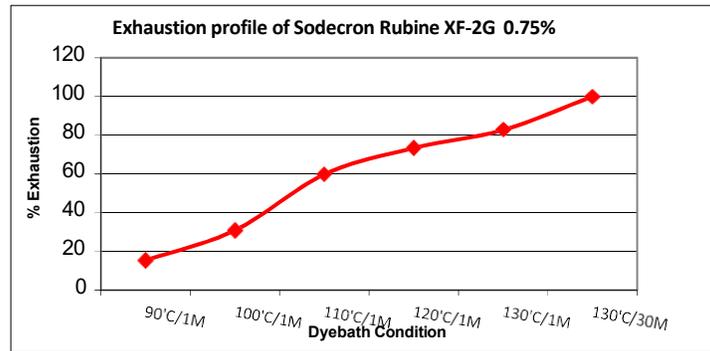
Cross staining on other components of blends in one bath dyeing:

Substrate	CA	PAN	PA	Cellulosic	Wool
Staining in dyebath	High	Moderate	High	Low	Moderate
Staining after R.C.	High	Moderate	High	Low	Low

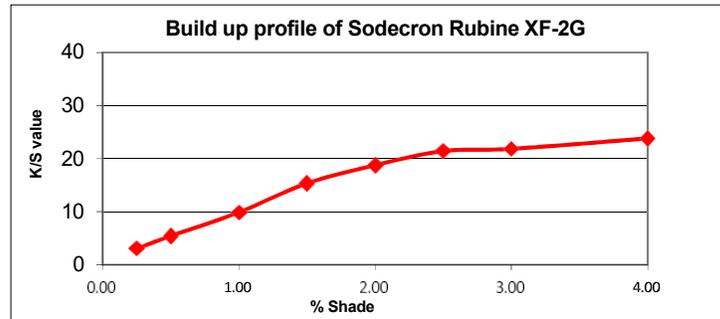
(Abbreviation: ● - Suitable, ○ - Not Suitable, ◐ - Limited suitability, ■ - Not Recommended, R - Redder, G - Greener, Y - Yellower, B - Bluer)

Sodecron Rubine XF-2G

Product Performance:



(Dyeing at different dyebath temperature on polyester fabric at pH 4 adjusted with Levocol 4398)



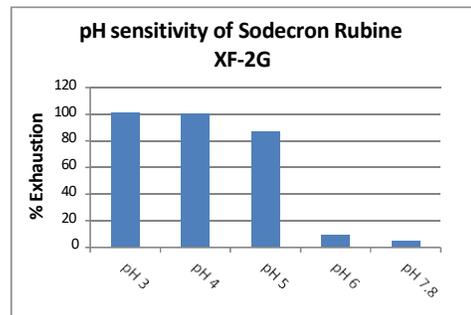
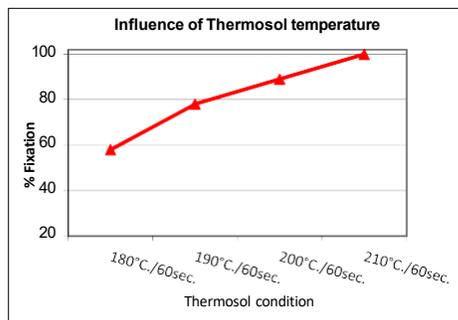
(Exhaust dyeing different depth at 130°C temperature for 45 min on polyester fabric at pH 4 adjusted with Levocol 4398)

Thermosol Application: (Pad - Dry - Thermosol)

7.5 gpl Sodecron Rubine XF-2G on P/C fabric

pH Sensitivity:

0.75% Sodecron Rubine XF-2G in exhaust dyeing



Fastness Properties: (Tested on 80D/36F 100% PET Knit, dyed by exhaust method)

- Light fastness (ISO 105 B02)
- Light fastness (AATCC 16, Option 3, 20 AFU)
- Sublimation fastness 1/1 SD (ISO 105 P01)

Shade change (Rating)		
1/6 SD	1/3 SD	1/1 SD
4-5	4-5	6
4.0	4.0	4.5

Temperature	180°C	190°C	200°C
C.O.S.	4-5	4-5	4-5
Staining on PET	4-5	4-5	4-5

Sodecron Rubine XF-2G

Fastness Properties: (Tested at 0.75% depth, on 80D/36F 100% PET Knit dyed by exhaust method and post set at 180°C for 30 Sec)

		Staining on							
		C.O.S.	Acetate	Cotton	Nylon	Polyester	Acrylic	Wool	
— Perspiration Light fastness (ISO 105 B07)	Acid	4-5							
— Perspiration Light fastness (ISO 105 B07)	Alkaline	4-5							
— Wash fastness (ISO 105 C10 C, 60°C)		4	4-5	4-5	4-5	4-5	4-5	4-5	
— Wash fastness (ISO 105 C06, C2S,)		4	4-5	4-5	4-5	4-5	4-5	4-5	
— Wash fastness (AATCC 61 Option 2A,49°C)		4.0	4.5	4.5	4.5	4.5	4.5	4.5	
— M&S C4A, 60°C		4	4-5	4-5	4-5	4-5	4-5	4-5	
— Adidas Wash fastness, 60°C		4	4	4-5	4	4-5	4-5	4-5	
— Dry cleaning fastness (ISO 105 D01)		4	4-5	4-5	4-5	4-5	4-5	4-5	
— Water fastness (ISO 105 E01)		4-5	4-5	4-5	4-5	4-5	4-5	4-5	
— Sea water fastness (ISO 105 E02)		4-5	4	4-5	4-5	4-5	4-5	4-5	
— Chlorinated water fastness,(Adidas 5.06, 50 ppm)		3-4							
— Perspiration fastness (ISO 105 E04,Acid)		4-5	4-5	4-5	4-5	4-5	4-5	4-5	
— Perspiration fastness (ISO 105 E04,Alkaline)		4-5	4-5	4-5	4-5	4-5	4-5	4-5	
— Burnt gas fumes fastness (ISO 105 G02, 3 cycles)		4							
— Hypochlorite bleach fastness (ISO 105 N01)		4							
— Peroxide bleach fastness (ISO 105 N02)		4-5		4-5		4-5			
— Mercerization fastness (ISO 105 X04)		4		5					
— PVC migration (ISO 105 X10)		4	(Staining on PVC foil)						
— Crocking Fastness (ISO 105 X12, Dry/Wet)			4-5/4-5						
— Migration during storage (AATCC TM 163)		4.5	4.5	4.5	4.5	4.5	4.5	4.5	
— Saliva fastness (DIN 53160)		5.0	(Staining on filter paper)						

Fastness Properties: (Tested at 1.50% depth, on 100% micro PET Knit (0.5 dpf) dyed by exhaust method and post set at 180°C for 30 Sec)

		Staining on							
		C.O.S.	Acetate	Cotton	Nylon	Polyester	Acrylic	Wool	
— Light fastness (ISO 105 B02)		5-6							
— Wash fastness (ISO 105 C06, C2S,)		4	3-4	4	3-4	4	4-5	4-5	
— Wash fastness (AATCC 61 Option 2A,49°C)		4.0	3.0	4.0	3.0	4.0	4.5	4.5	
— Water fastness (ISO 105 E01)		4-5	3	4	3-4	4	4-5	4-5	
— Crocking Fastness (ISO 105 X12, Dry/Wet)			4-5/4						

Fastness Properties: (Tested at 7.5 g/l depth, on P/C (67/33) blend twill fabric by continuous dyeing method and post set at 180°C for 30 Sec)

		Staining on							
		C.O.S.	Acetate	Cotton	Nylon	Polyester	Acrylic	Wool	
— Wash fastness (ISO 105 C06, C2S,)		4	4-5	4-5	4-5	4-5	4-5	4-5	
— Wash fastness (AATCC 61 Option 2A,49°C)		4.0	4.0	4.5	4.5	4.5	4.5	4.5	
— Water fastness (ISO 105 E01)		4-5	3-4	4	3-4	4	4-5	4-5	
— Crocking Fastness (ISO 105 X12, Dry/Wet)			4-5/4						

Note:

Disclaimer: This information is provided in good faith, to the best of our knowledge and without liabilities.