

## Sodecron Lumi. Red G H/C 125%

A luminous red disperse dye suitable for producing bright red and orange shades by exhaust dyeing applications on polyester

### Suitability / Application:

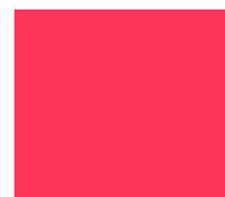
Exhaust Dyeing  
0.40 % (1/3 SD)

#### Substrate:

Fiber / Yarn	-	0
Sewing threads	-	●
Piece dyeing	-	●
Micro fibers / fabric	-	●
P/C Blends - Exhaust, 2 bath	-	■
P/C Blends - Continuous	-	■
P/Elastane Blends	-	●
P/W Blends	-	○



1.20 % (1/1 SD)



2.40 % (2/1 SD)



Dyeing at 130°C for 45 min on polyester fabric at pH 4 adjusted with Levocol 4398)

#### Process:

##### Exhaust dyeing:

Low temperature with carrier	-	○
Carrier dyeing at 110°C	-	○
HT, 130°C	-	●
HT, Alkaline dyeing (buffered at pH 9.5)	-	○

Continuous dyeing - ●

Printing - ●

##### Development method in printing:

Pressure Steaming	-	●
HT Loop Steaming	-	●

Discharge printing - 0

Dischargeable ground - ○

Discharge resistant illuminant - 0

### General properties:

C.T.Z.:	115 - 130°C
Leveling at 130°C:	Moderate
Migration:	Moderate
pH range for application :	4.0
Dischargeability:(Zinc sulphoxylate formaldehyde)	Low
Sensitivity to metal (Fe):	Moderate
Stripping method:	-
Saturation value in HTHP exhaust dyeing: (On 80D/36F polyester knit fabric)	2.50%

### Shade change under artificial light:

D 65	Inc A	F 11 (TL 84)	F02 (CWF)	UL 35
Control	YY	R	GG	YY

### Cross staining on other components of blends in one bath dyeing:

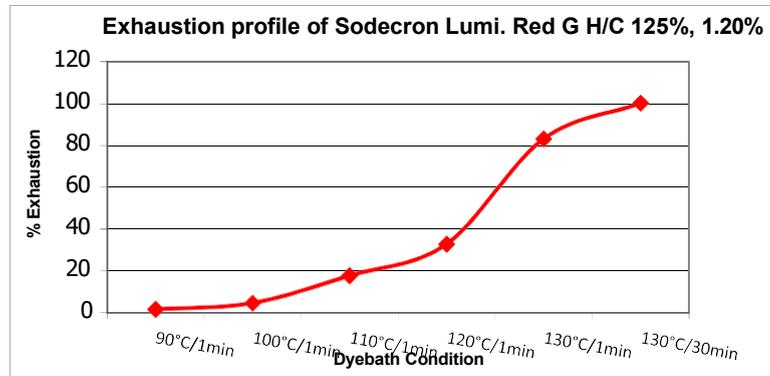
Substrate	CA	PAN	PA	Cellulosic	Wool
Staining in dyebath	High	High	High	Low	High
Staining after R.C.	High	High	High	Low	Moderate

( Abbreviation: ● - Suitable, ○ - Not Suitable, 0 - Limited suitability, ■ - Not Recommended, R - Redder,

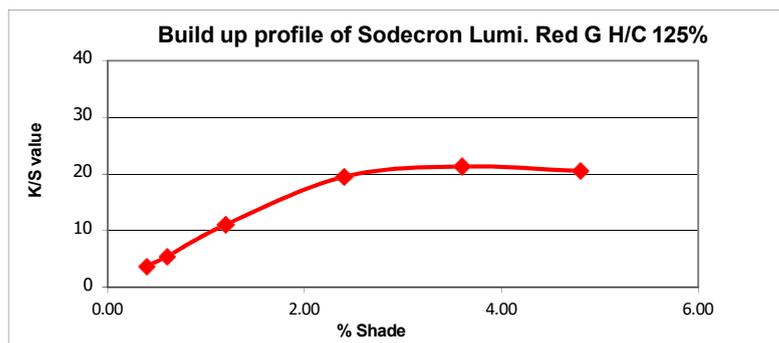
G - Greener, B - Bluer)

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### Product Performance:



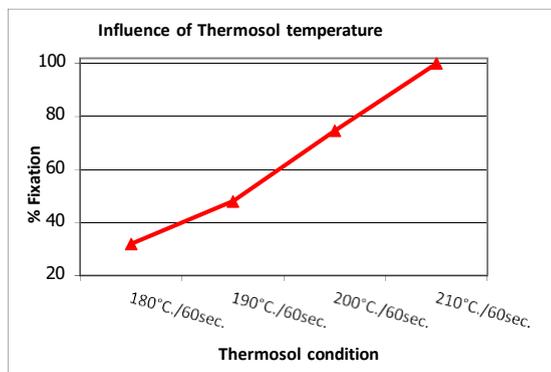
(Dyeing at different dyebath temperature on polyester fabric at pH 4 adjusted with Levocol 4398)



(Exhaust dyeing different depth at 130°C temperature for 45 min on polyester fabric at pH 4 adjusted with Levocol 4398)

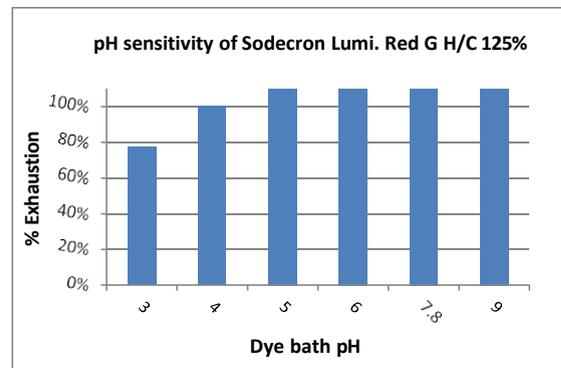
### Thermosol Application:

12.0 gpl Sodecron Lumi. Red G H/C 125% on P/C fabric



### pH Sensitivity:

1.20 % Sodecron Lumi. Red G H/C 125% in exhaust dyeing



**Fastness Properties:** (Tested on 80D/36F 100% PET Knit dyed by exhaust method)

- Light fastness (ISO 105 B02)
- Light fastness (AATCC 16, Option 3, 20 AFU)
- Sublimation fastness 1/1 SD (ISO 105 P01, 30 Sec)

Shade change (Rating)		
1/6 SD	1/3 SD	1/1 SD
3-4	3-4	3
4.0	3.5	3.0

Temperature	180°C	190°C	200°C
C.O.S.	4-5	4-5	4
Staining on PET	4-5	4-5	4

## Sodecron Lumi. Red G H/C 125%

**Fastness Properties:** ( Tested at 1.20 % depth, on 80D/36F 100% PET Knit dyed by exhaust method and post set at 180°C for 30 Sec)

		Staining on						
		C.O.S.	Acetate	Cotton	Nylon	Polyester	Acrylic	Wool
● Perspiration Light fastness (ISO 105 B07)	Acidic	4-5						
● Perspiration Light fastness (ISO 105 B07)	Alkaline	4-5						
● Wash fastness (ISO 105 C06, A2S, )		4	4	4-5	4	4-5	4-5	4-5
● Wash fastness (ISO 105 C06, C2S, )		4	4	4-5	3-4	4-5	4-5	4-5
● Wash fastness (ISO 105 C10 C, 60°C)		4	4	4-5	3-4	4-5	4-5	4-5
● Wash fastness (AATCC 61 Option 2A, 49°C )		4.0	3.5	4.0	3.0	4.0	4.5	4.5
● Dry cleaning fastness ( ISO 105 D01)		4	4-5	4-5	4-5	4-5	4-5	4-5
● Water fastness ( ISO 105 E01)		4-5	4-5	4-5	4-5	4-5	4-5	4-5
● Sea water fastness (ISO 105 E02)		4-5	4-5	4-5	4-5	4-5	4-5	4-5
● Chlorinated water (ISO 105 E03)	20 ppm	3-4						
● Chlorinated water (ISO 105 E03)	50 ppm	3-4						
● Perspiration fastness (ISO 105 E04)	Acidic	4-5	4-5	4-5	4-5	4-5	4-5	4-5
● Perspiration fastness (ISO 105 E04)	Alkaline	4-5	4-5	4-5	4-5	4-5	4-5	4-5
● Hypochlorite bleach fastness (ISO 105 N01)		4						
● Peroxide bleach fastness (ISO 105 N02)		4-5		4-5		4-5		
● Crocking fastness (ISO 105 X12, Dry/Wet)				4-5/4-5				
● PVC migration (ISO 105 X10)		3	(Staining on PVC film)					
● Saliva fastness (DIN 53160)		5.0	(Staining on filter paper)					

**Note:** Coralene Lum. Red G H/C is sensitive to both highly acidic and alkaline dye bath pH

**Disclaimer:** This information is provided in good faith, to the best of our knowledge and without liabilities.