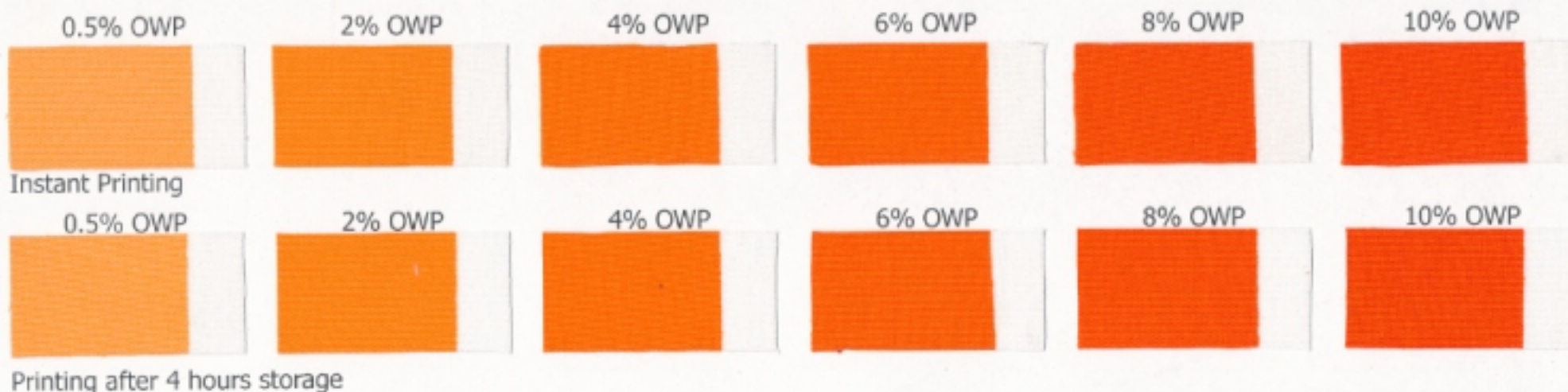




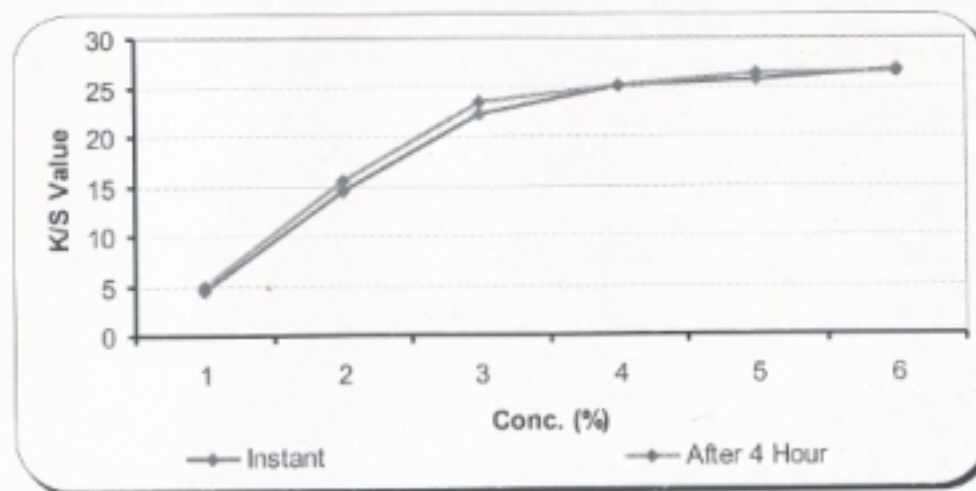




Study of print paste stability of Coractive P dyes by printing (fixation by steaming)  
**Coractive Orange P-2R**



|                                       |         |              |
|---------------------------------------|---------|--------------|
| Product Name :- Coractive Orange P-2R |         |              |
| Lamda Max :- 490 nm                   |         |              |
|                                       | K/S     |              |
| On Weight of Paste                    | Instant | After 4 Hour |
| 0.50%                                 | 4.529   | 4.848        |
| 2.00%                                 | 14.462  | 15.539       |
| 4.00%                                 | 22.248  | 23.478       |
| 6.00%                                 | 25.064  | 25.027       |
| 8.00%                                 | 25.800  | 26.231       |
| 10.00%                                | 26.732  | 26.518       |



Rating of staining on unprinted area

|                                      |       |       |       |       |       |        |
|--------------------------------------|-------|-------|-------|-------|-------|--------|
| Rating of Staining on unprinted area |       |       |       |       |       |        |
|                                      | 0.50% | 2.00% | 4.00% | 6.00% | 8.00% | 10.00% |
| Instant Printing                     | 4-5   | 4-5   | 4-5   | 4-5   | 4-5   | 4-5    |
| Printing After 4 Hours Storage       | 5     | 5     | 5     | 5     | 5     | 5      |







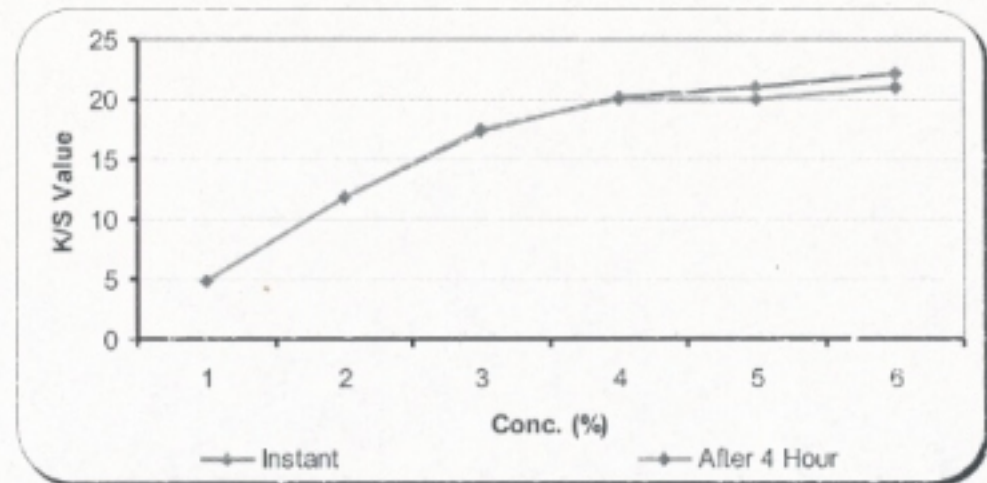




Study of print paste stability of Coractive P dyes by printing (fixation by steaming)  
**Coractive Purple P-B**



|                                      |         |              |
|--------------------------------------|---------|--------------|
| Product Name :- Coractive Purple P-B |         |              |
| Lamda Max :-                         |         |              |
|                                      | K/S     |              |
| On Weight of Paste                   | Instant | After 4 Hour |
| 0.50%                                | 4.823   | 4.81         |
| 2.00%                                | 11.76   | 11.834       |
| 4.00%                                | 17.3315 | 17.534       |
| 6.00%                                | 20.111  | 20.04        |
| 8.00%                                | 20.986  | 20.01        |
| 10.00%                               | 22.093  | 20.929       |



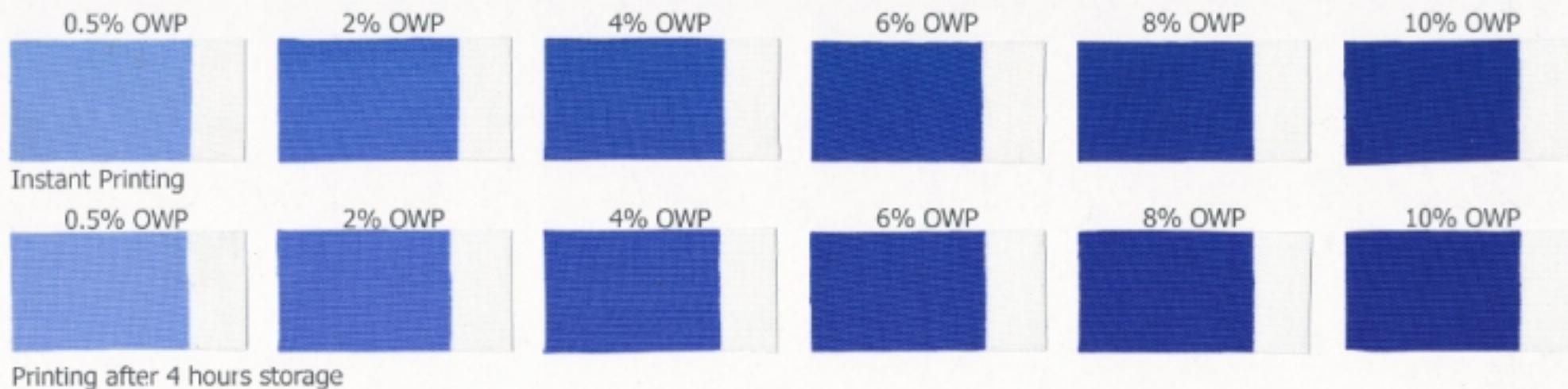
Rating of staining on unprinted area

|                                      |       |       |       |       |       |        |
|--------------------------------------|-------|-------|-------|-------|-------|--------|
| Rating of Staining on unprinted area |       |       |       |       |       |        |
|                                      | 0.50% | 2.00% | 4.00% | 6.00% | 8.00% | 10.00% |
| Instant Printing                     | 3-4   | 3-4   | 3-4   | 3-4   | 3-4   | 3-4    |
| Printing After 4 Hours Storage       | 3-4   | 3-4   | 3-4   | 3-4   | 3-4   | 3-4    |

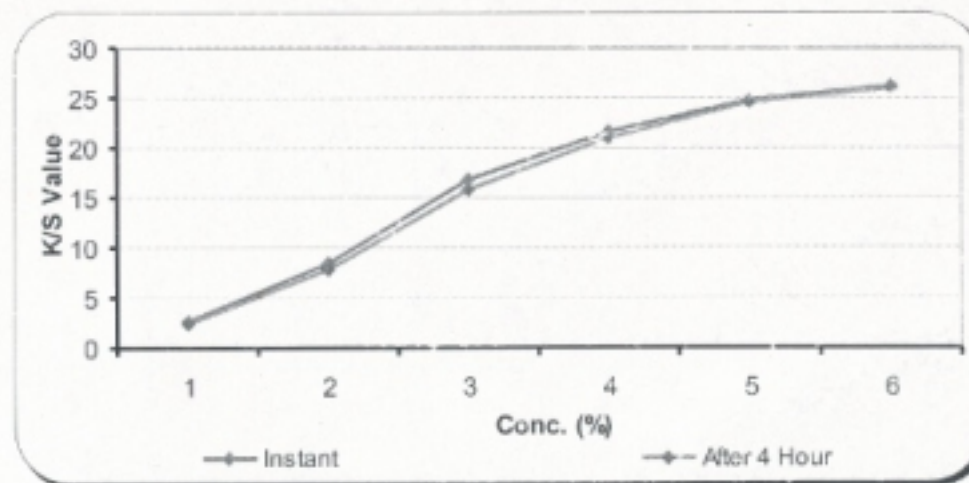




Study of print paste stability of Coractive P dyes by printing (fixation by steaming)  
**Coractive Blue P-3R**



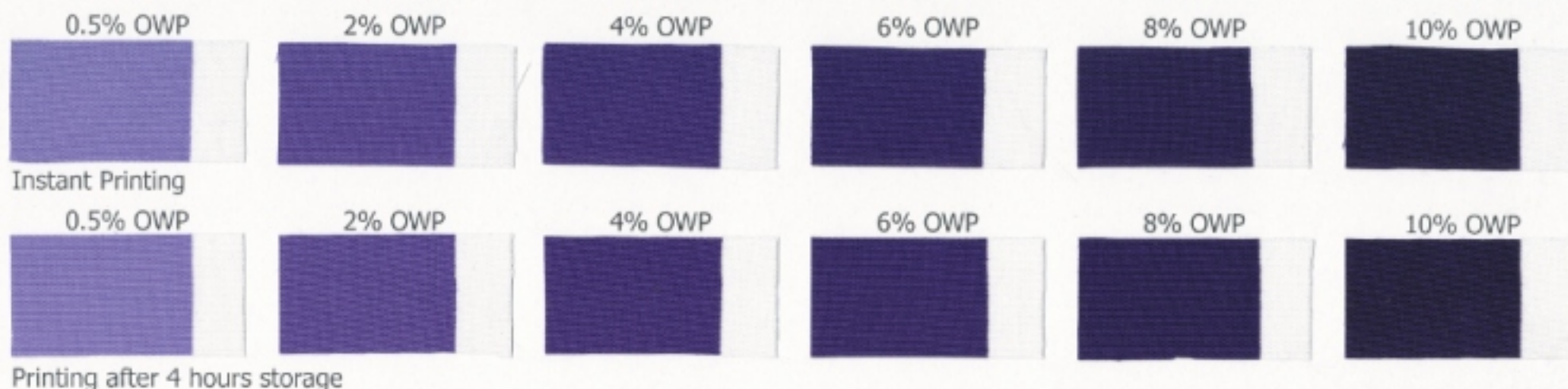
|                                     |                |                     |
|-------------------------------------|----------------|---------------------|
| Product Name :- Coractive Blue P-5R |                |                     |
| Lamda Max :- 490 nm                 |                |                     |
|                                     | <b>K/S</b>     |                     |
| <b>On Weight of Paste</b>           | <b>Instant</b> | <b>After 4 Hour</b> |
| 0.50%                               | 2.542          | 2.478               |
| 2.00%                               | 8.322          | 7.728               |
| 4.00%                               | 16.737         | 15.811              |
| 6.00%                               | 21.659         | 20.987              |
| 8.00%                               | 24.786         | 24.595              |
| 10.00%                              | 26.297         | 26.030              |



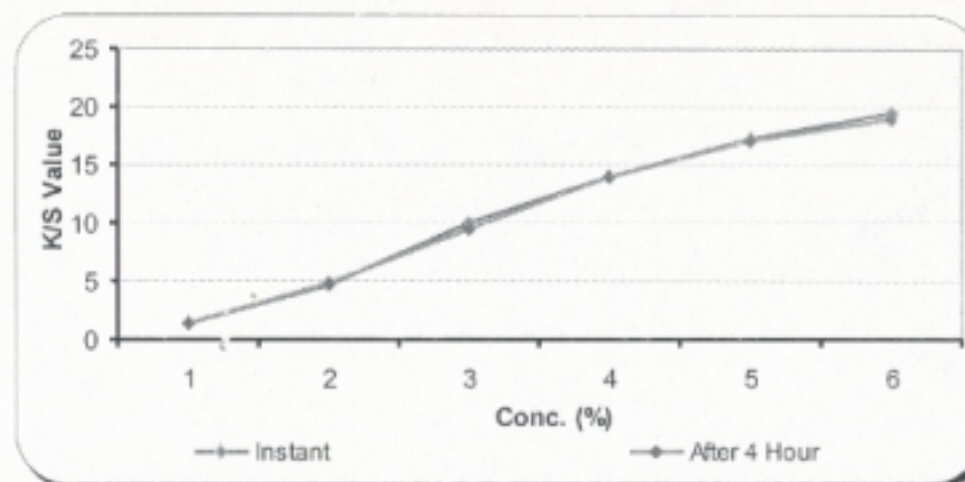
Rating of staining on unprinted area

|                                      |       |       |       |       |       |        |
|--------------------------------------|-------|-------|-------|-------|-------|--------|
| Rating of Staining on unprinted area |       |       |       |       |       |        |
|                                      | 0.50% | 2.00% | 4.00% | 6.00% | 8.00% | 10.00% |
| Instant Printing                     | 5     | 5     | 5     | 5     | 5     | 5      |
| Printing After 4 Hours Storage       | 4-5   | 4-5   | 4-5   | 4-5   | 4-5   | 4-5    |

Study of print paste stability of Coractive P dyes by printing (fixation by steaming)  
**Coractive Blue P-5R**



|                                     |                |                     |
|-------------------------------------|----------------|---------------------|
| Product Name :- Coractive Blue P-3R |                |                     |
| Lamda Max :- 630 nm                 |                |                     |
|                                     | <b>K/S</b>     |                     |
| <b>On Weight of Paste</b>           | <b>Instant</b> | <b>After 4 Hour</b> |
| 0.50%                               | 1.350          | 1.369               |
| 2.00%                               | 4.713          | 4.765               |
| 4.00%                               | 9.978          | 9.442               |
| 6.00%                               | 14.001         | 13.936              |
| 8.00%                               | 17.286         | 17.082              |
| 10.00%                              | 19.427         | 19.000              |

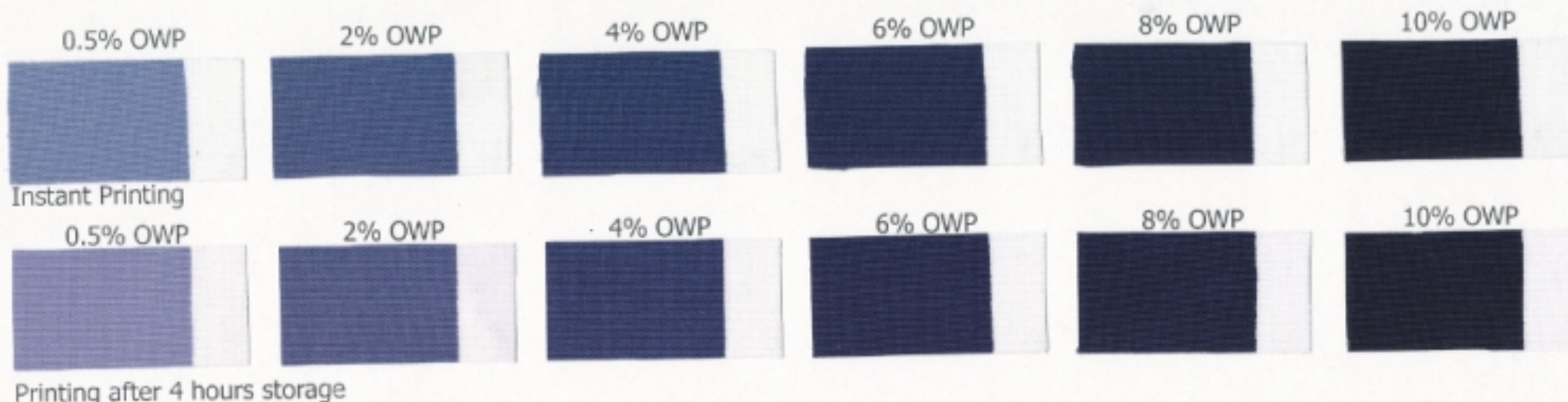


Rating of staining on unprinted area

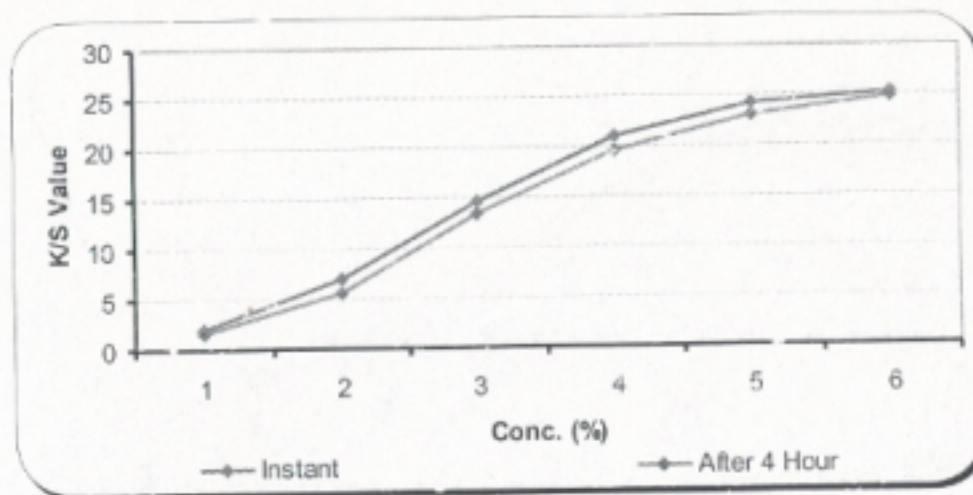
|                                      |       |       |       |       |       |        |
|--------------------------------------|-------|-------|-------|-------|-------|--------|
| Rating of Staining on unprinted area |       |       |       |       |       |        |
|                                      | 0.50% | 2.00% | 4.00% | 6.00% | 8.00% | 10.00% |
| Instant Printing                     | 5     | 5     | 5     | 5     | 5     | 5      |
| Printing After 4 Hours Storage       | 5     | 5     | 5     | 5     | 5     | 5      |



Study of print paste stability of Coractive P dyes by printing (fixation by steaming)  
**Coractive Navy P-2R**



|                                     |         |              |
|-------------------------------------|---------|--------------|
| Product Name :- Coractive Navy P-2R |         |              |
| Lamda Max :- 610 nm                 |         |              |
|                                     | K/S     |              |
| On Weight of Paste                  | Instant | After 4 Hour |
| 0.50%                               | 2.036   | 1.550        |
| 2.00%                               | 7.083   | 5.544        |
| 4.00%                               | 14.688  | 13.408       |
| 6.00%                               | 21.099  | 19.665       |
| 8.00%                               | 24.152  | 23.084       |
| 10.00%                              | 25.130  | 24.840       |



Rating of staining on unprinted area

| Rating of Staining on unprinted area |       |       |       |       |       |        |
|--------------------------------------|-------|-------|-------|-------|-------|--------|
|                                      | 0.50% | 2.00% | 4.00% | 6.00% | 8.00% | 10.00% |
| Instant Printing                     | 5     | 5     | 5     | 5     | 5     | 5      |
| Printing After 4 Hours Storage       | 4-5   | 4-5   | 4-5   | 4-5   | 4-5   | 4-5    |

